



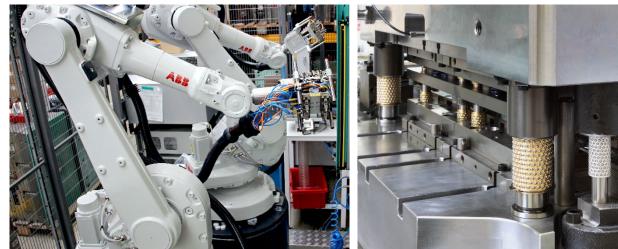


**fortell** - tradition that shapes the future

# **ABOUT COMPANY**

- → Czech company with a 30-year tradition, still in the hands of its original founders
- → our production takes place in a single manufacturing site within a modern industrial complex in the Czech Republic
- → we specialize in high-volume production of injection-molded plastic and stamped metal parts, as well as in the design and manufacturing of injection molds for plastics
- → we currently employ 220 workers





# **COMPANY HISTORY 1995-2005**









### 1995

establishment of private company fortell s.r.o. focused on design and business

## 1997

start of production of metal parts - beginning of stamping department equipped with automatic presses

## 2000

establishment of our tool shop, obtaining of ISO 9001 quality certification

## 2003

founding of injection moulding department – injection moulding

## 2004

we won DHL Export Award for the best exporter among smaller and medium-sized companies throughout the whole Czech Republic

# **COMPANY HISTORY 2006-2015**









## 2006

obtaining of ISO 14001environmen-tal certification

## 2008

moving of all departments to the new building in summer, modernization of production and logistics

## 2011

significant investments in all production departments

## 2013

implementation of automation in injection moulding department

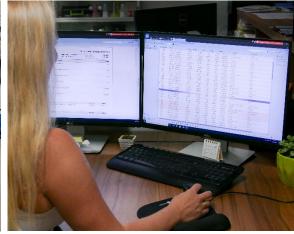
### 2014

establishment of an independent assembly center

# **COMPANY HISTORY 2016-2025**









### 2016

finishing of a new assembly and warehouse building, obtaining the title Company of the year – Pardubice region

## 2021

purchase of the largest injection molding machine to date – Wittmann Battenfeld 450T

### 2023

new KARAT information system, increased capacity of the warehouse and assembly hall

## 2024

expansion of the assembly center with a new automated workstation

## 2025

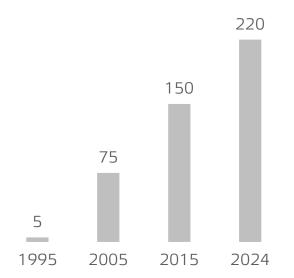
a jubilee year celebrating the 30th anniversary of the company's founding

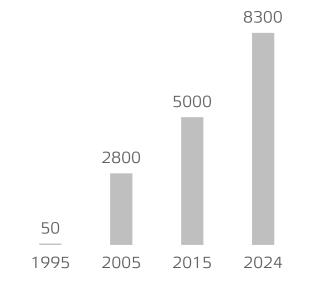
# **BASIC STATISTICS**

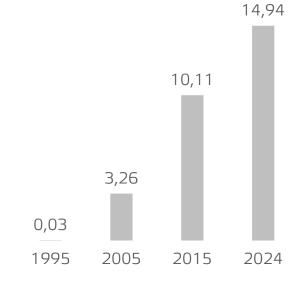












# OUR PRODUCTION ACTIVITIES



PLASTIC PARTS



METAL PARTS



INJECTION MOULDS



**SPARE PARTS** 



**DEVELOPMENT AND DESIGN** 



STAMPING TOOLS



FINAL ASSEMBLY



QUALITY CONTROL

# **TOOL SHOP**



DEVELOPMENT AND DESIGN



INJECTION MOULDS

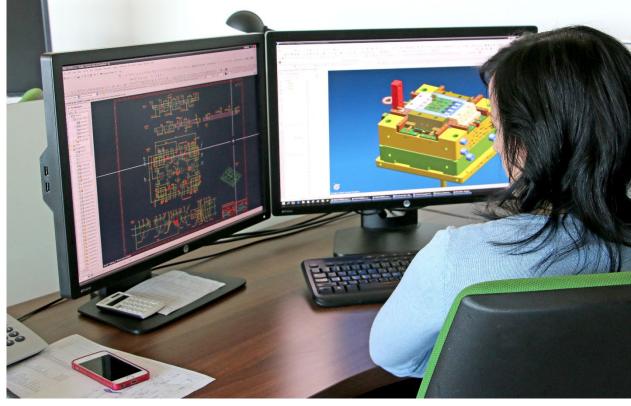


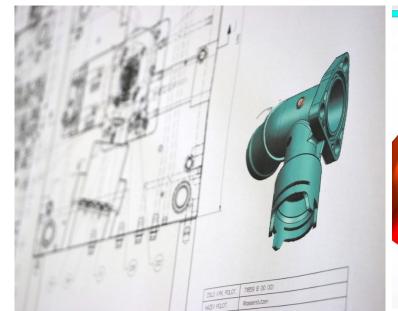
SPARE PARTS

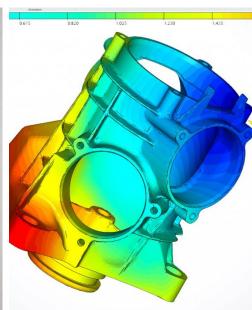


# DEVELOPMENT AND DESIGN

- → development and design of single and multicavity moulds and stamping tools
- → CAD / CAM system NX (Siemens)
- → mold-flow software **SIMCON Cadmould**
- → 3D printing technology FFF (Raise3D PRO2) and SLA (Creality LD-006) methods.



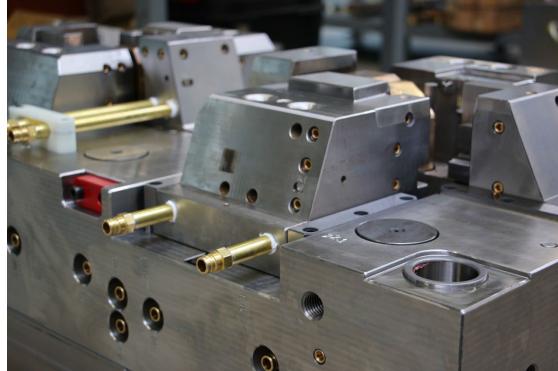




## INJECTION MOULDS

- → long-standing experiences (over 2000 moulds)
- → single and multicavity moulds with hot runner systems and cold channels, moulds for setting of metal inserts, moulds with hydraulic and pneumatic systems, stack moulds and moulds for thin-walled parts
- → maximum weight of injection moulds is 4,5 tons
- → production for own injection moulding department and for external customers mainly from the automotive business





# **SPARE PARTS**

- → production of spare parts for injection moulds, stamping tools and assembly machines
- → production of measuring and control jigs
- → possibility of digitizing the original part before its production
- → emphasizing the accuracy and quality of processing while maximally shortening delivery times













# TOOL SHOP MACHINERY

#### **CNC MACHINING CENTERS**

→ 5-axis center **HERMLE** C42 U, 3-axis centers **FIDIA** HS664, **TAJMAC** MCFV 1680,1060 and **MAS** MCV 750 SPEED

## **EDM MACHINES**

→ cutting machines AgieCharmilles CUT 3000, CUT 3000 S, CUT 2000 S and Agiecut Classic 2S, sinking machines FORM P600 and Agietron Innovation 2, drilling machine DRILL 20

### OTHER TECHNOLOGIES

→ laser welding machine, milling, grinding, drilling and turning



# PRODUCTION OF PLASTIC PARTS



DEVELOPMENT AND DESIGN



INJECTION MOULDS



INJECTION MOULDING



FINAL ASSEMBLY



QUALITY CONTROL

## INJECTION MOULDING

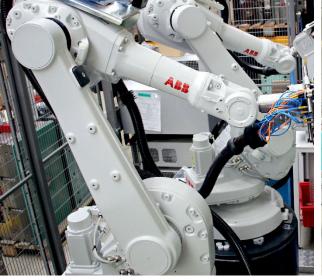
- → complex services (development and design, injection moulds, injection moulding – incl. parts with metal inserts, final assembly)
- → we process technical plastics PA, PC, PS, ABS, PC+ABS, PBT, PMMA, POM, PPA, TPE, PP and many others
- → electrotechnical, automotive and consumer industry
- → latest injection moulding machines

















# MOULDING SHOP EQUIPMENT

## ELECTRIC AND HYDRAULIC MACHINES

- → injection moulding machines **Arburg**, **Wittmann Battenfeld**
- → closing force 40–450 tons
- → parts with weight up to 1000 grams
- → overmoulding of cables and metal inserts

## **ROBOTIC SYSTEMS**

→ 6axis robots **ABB**, 3axis robots **Wittmann** 



# PRODUCTION OF METAL PARTS



DEVELOPMENT AND DESIGN



STAMPING TOOLS



METAL STAMPING



FINAL ASSEMBLY



QUALITY CONTROL

## **METAL STAMPING**

- → complex services (development and design, stamping tools, metal stamping, final assembly)
- → we process steel and stainless steels, brass, bronze, copper and aluminium including surface treatment and tumbling
- → electrotechnical and automotive industry















# STAMPING SHOP EQUIPMENT

## **ECCENTRIC PRESSES**

- → **EBU** (STA 63/STA 80/STA 160)
- → **LEN, LEK** (10–100 tons)
- → high-speed press HAULICK ROOS
- → maximum width of strip is 500 mm and its thickness is 4 mm

## **AUTOMATIC PRESSES**

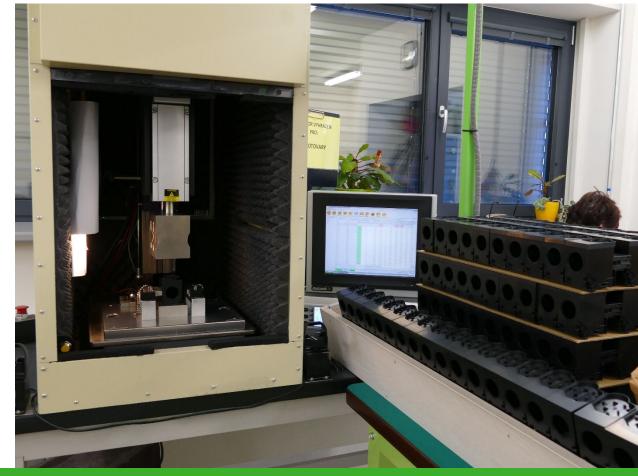
- → TPX and TALO 25
- → strip up to 25 mm wide or a wire as input material

# **FINAL ASSEMBLY**

- → assembly of final products by using special purpose machines
- → ultrasonic welding of plastic parts even made of different materials
- → **DUKANE** IQ Servo Press







# **QUALITY CONTROL**

- → 3D CMM Wenzel LH 87 and LH 65
- → 3D CMM Werth ScopeCheck FB/Z
- → optical 3D Profilometer **Keyence** VR-6000
- → 3D measuring microscope **Mitutoyo** MF-B2017C
- → climate chamber **WEISS Technik** ClimeEvent C/180/40/3
- → Profile projector **Mitutoyo** PJ-A 3000
- → SW Q-DAS/**Hexagon** O-QIS and QS-STAT







## ČSN EN ISO 9001:2016

- → obtained in 2000
- → validity of the certificate until 18. 12. 2026

## ČSN EN ISO 14001:2016

- → obtained in 2006
- → validity of the certificate until 18. 12. 2026



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**42%** ELECTROTECHNICAL INDUSTRY



**30%** AUTOMOTIVE INDUSTRY



11 % CONSUMER INDUSTRY





17% OTHER INDUSTRIES

# **OUR MAIN CUSTOMERS**

ELECTROTECHNICAL INDUSTRY











AUTOMOTIVE INDUSTRY





















CONSUMER INDUSTRY











OTHER INDUSTRIES











## WHAT OUR CUSTOMERS SAY ABOUT US



"We appreciate the technical expertise, efficiency, and willingness to accommodate our requirements."

**Zbynek Podhorny**, Managing Director, Head of Procurement



"Incredibly smooth and open communication is undoubtedly a tremendous advantage of the company."

Blanka Chvojkova, Head of Quality



"The company fortell s.r.o. is our key supplier and key partner."

Eva Kokorova, Sales and Purchasing



"Good quality, price, and delivery are key components for us."

St. Claire Skepple, Supplies Component Engineer

## **SIEMENS**

"The company fortell s.r.o. demonstrates a high level of expertise and know-how in its field."

Katerina Maderova, Strategic procurement



"The company's level, both in terms of production capabilities and employees, is at a professional standard."

Martin Vodak, Head of Purchasing

# WHY CHOOSE FORTELL?

- → we are a Czech company with a strong focus on quality and craftsmanship precision
- we build on a fair approach, innovation, and meticulous craftsmanship, working closely with our partners on development
- → we manufacture with precision, think ahead, and seek the best solutions for our customers and partners
- → 30 years of experience we have produced over 2000 molds/tools, manufacture 300 million parts annually, and process 1200 tons of material each year



CZECH COMPANY



TEAM-ORIENTED
DEVELOPMENT PARTNER



MODERN COMPANY



30 YEARS OF TRADITION















Thank you for your attention and don't hesitate to contact us.



www.fortell.cz











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